



ME 701 (C) ENERGY MANAGEMENT & AUDIT

UNIT-I

Energy Management: Concept of energy management, energy demand and supply, economic analysis; Duties and responsibilities of energy managers.

Energy Conservation: Basic concept, energy conservation in Household, Transportation, Agricultural, service and Industrial sectors, Lighting, HAVC.

UNIT-II

Energy Audit: Definition, need and types of energy audit; Energy management (Audit) approach: Understanding energy cost, bench marking, energy performance, matching energy use to requirement, maximizing system efficiencies, optimizing the input energy requirement; Fuel & energy substitution; Energy audit instruments; Energy conservation Act; Duties and responsibilities of energy manager and auditors.

UNIT-III

Material energy balance: Facility as an energy system; Method for preparing process flow; material and energy balance diagrams.

Energy Action Planning: Key elements, force field analysis; Energy policy purpose, perspective, content, formulation, rectification

UNIT-IV

Monitoring and Targeting: Definition monitoring & targeting; Data and information analysis. Electrical Energy Management: energy conservation in motors, pumps and fan systems; energy efficient motors.

UNIT-IV

Thermal energy management: Energy conservation in boilers, steam turbine and industrial heating system; Application of FBC; Cogeneration and waste heat recovery; Thermal insulation; Heat exchangers and heat pump; Building Energy Management.

References:

1. Murphy & Mckay, Energy Management, BSP Books Pvt. Ltd.
2. Smith CB; Energy Management Principle, Pergamon Press, New York.
3. Rajan GG, Optimising Energy Efficiency in Industry, TMH.
4. Callaghan P O, Energy Management, McGraw-Hill Book Company.
5. Amit Kumar Tyagi, Handbook on Energy Audit and Management, Tata Energy Research Institute.
6. Bureau of Energy Efficiency, Study material for energy Managers and Auditors: Paper I to V.
7. Hamies; Ener^gy Auditin^g and Conservation: Method, Measurement«, Hemis^phere, Washin^gton.



ME 702 MACHINE DESIGN-II

Note: PSG Design data book and/ or Mahadevan and Reddy's Mechanical design data book are to be provided/ permitted in exam hall (duly verified by authority)

Unit I

Design of Belt, Rope and Chain Drives: Methods of power transmission, selection and design of flat belt and pulley; Selection of V-belts and sheave design; Design of chain drives, roller chain and its selection; Rope drives, design of rope drives, hoist ropes.

Unit II

Spur and Helical Gears: Force analysis of gear tooth, modes of failure, beam strength, Lewis equation, form factor, formative gear and virtual number of teeth; Gear materials; Surface strength and wear of teeth; strength against wear; Design of straight tooth spur and Helical Gears.

Bevel Gears: Application of bevel, formative gear and virtual number of teeth; Force analysis; Lewis equation for bevel gears; Strength against wear; Design of bevel gear.

Unit III

Design of I.C. Engine Components: General design considerations in I C engines; design of cylinder; design of piston and piston-rings; design of connecting rod; design of crankshaft.

Unit IV

Design of Miscellaneous Components: design of Flanged coupling; Rigid coupling, Design of Pressure vessels subjects to internal pressure, external pressure, design of penetration, design of flanges, cone cylinder junctions ,Materials, Fabrication.

Unit V

Optimization: Basic concept of optimization, classification of optimization, optimization techniques, engineering applications of optimization. Classical optimization techniques: unconstrained optimization single-variable optimization, multivariable optimization, solution by direct search method, solution by Lagrange-multipliers method.

References:

1. Shigley J.E.; Machine Design; TMH
2. BhandariVB; Design of Machine Elements; TMH
3. Sharma CS and Purohit K; Design of Machine Elements; PHI Learning.
4. Hall and Somani; Machine Design; Schaum Series; TMH
5. Wentzell TH; Machine Design; Cengage Learning
6. Sharma & Agrawal; Machine Design; Katson
7. Kulkarni SG; Machine Design; TMH
8. Abdul Mubeen; Machine Design; Khanna Publishers
9. Juvinall RC, Marshek KM; Fundamentals of Machine Component Design; Wiley
10. Norton R; Design Of Machinery; TMH

List of Experiment

Designing and sketching of components contained in the syllabus



ME 701 (A) WORK STUDY & ERGONOMICS

Unit 1

Method study: purpose of work study, its objectives, procedure and applications; method study definition and basic procedure, selection of job, various recording techniques like outline process charts, flow process charts, man machine charts, two handed process charts, string diagram, flow diagram, multiple activity chart, simo, cyclographs and chrono-cyclographs; critical examination, development, installation and maintenance of improved method; principles of motion economy and their application in work design; micro motion study, memo motion study and their use in methods study.

Unit 2

Work measurement: Introduction & definition, objectives and basic procedure of work measurement; application of work measurement in industries; time study: basic procedure, equipments needed, methods of measuring time, selection of jobs, breaking a job into elements; numbers of cycles to be timed; rating and methods of rating, allowances, calculation of standard time.

Work sampling: Basic procedure, design of work sampling study conducting work sampling study and establishment of standard-time.

Unit 3

Job evaluation and incentive schemes: Starlight line, Taylor, Merrick and Gantt incentive plans

Standard data system; elemental and non-elemental predetermined motion systems, work factors system; Methods Time Measurement (MTM), MOST

Unit 4

Human factor engineering: Definition and history of development of human factors engineering, types & characteristics of man-machine-system, relative capabilities of human being and machines; development and use of human factor data; information input and processing: Introduction to information theory; factors effecting information reception and processing; coding and selecting of sensory inputs.

Unit 5

Display systems and anthropometric data: Display- types of visual display, visual indicators and warning signals; factorial and graphic display; general principles of auditory and tactual display, characteristics and selection.

Reference:

1. ILO; work-study; International Labour Organization
2. Khan MI; Industrial Ergonomics; PHI Learning
3. Barnes RM; Motion and Time Study; Wiley pub
4. Megaw ED; Contemporary ergonomics; Taylor & Francis
5. Sandera M and Mc Cormick E; Human Factors in Engg and design; MGHill
6. Currie RM; Work study; BIM publications
7. Mynard; Hand book of Industrial Engg;



ME 701 (B) RENEWABLE ENERGY SYSTEM

UNIT-I

Solar Radiation: Extra-terrestrial and terrestrial, radiation measuring instrument, radiation measurement and predictions. **Solar thermal conversion:** Basics, Flat plate collectors-liquid and air type. Theory of flat plate collectors, selective coating, advanced collectors, Concentrators: optical design of concentrators, solar water heater, solar dryers, solar stills, solar cooling and refrigeration.

Solar photovoltaic: Principle of photovoltaic conversion of solar energy; Technology for fabrication of photovoltaic devices; Applications of solar cells in PV generation systems; Organic PV cells.

UNIT-II

Wind energy characteristics and measurement: Metrology of wind speed distribution, wind speed statistics, Weibull, Rayleigh and Normal distribution, Measurement of wind data, Energy estimation of wind regimes; **Wind Energy Conversion:** Wind energy conversion principles; General introduction; Types and classification of WECS; Power, torque and speed characteristics; power curve of wind turbine, capacity factor, matching wind turbine with wind regimes; Application of wind energy.

UNIT-III

Production of biomass, photosynthesis-C3 & C4 plants on biomass production; Biomass resources assessment; Co₂ fixation potential of biomass; Classification of biomass; Physicochemical characteristics of biomass as fuel **Biomass conversion** routes: biochemical, chemical and thermochemical Biochemical conversion of biomass to energy: anaerobic digestion, biogas production mechanism, technology, types of digesters, design of biogas plants, installation, operation and maintenance of biogas plants, biogas plant manure-utilization and manure values.

Biomass Gasification: Different types, power generation from gasification, cost benefit analysis of power generation by gasification.

UNIT-IV

Small Hydropower Systems: Overview of micro, mini and small hydro system; hydrology; Elements of turbine; Assessment of hydro power; selection and design criteria of turbines; site selection and civil works; speed and voltage regulation; Investment issue load management and tariff collection; Distribution and marketing issues. **Ocean Energy:** Ocean energy resources, ocean energy routs; Principle of ocean thermal energy conversion system, ocean thermal power plants. Principles of ocean wave energy and Tidal energy conversion.

UNIT-V

Geothermal energy: Origin of geothermal resources, type of geothermal energy deposits, site selection geothermal power plants; **Hydrogen Energy:** Hydrogen as a source of energy, Hydrogen production and storage. **Fuel Cells:** Types of fuel cell, fuel cell system and sub-system, Principle of working, basic thermodynamics.



References:

1. Kothari, Singal & Rajan; Renewable Energy Sources and Emerging Technologies, PHI Learn
2. Khan, B H, Non Conventional Energy, TMH.
3. Sukhatme and Nayak, Solar Energy, Principles of Thermal Collection and Storage, TMH.
4. Tiwari and Ghosal, Renewable Energy Resources: basic principle & application, Narosa Publ
5. Koteswara Rao, Energy Resources, Conventional & Non-Conventional, BSP Publication.
6. Chetan Singh Solanki, Solar Photovoltaics: Fundamental, technologies and Application, PHI L
7. Abbasi Tanseem and Abbasi SA; Renewable Energy Sources; PHI Learning
8. Ravindranath NH and Hall DO, Biomass, Energy and Environment, Oxford University Press.
9. Duffie and Beckman, Solar Engineering of Thermal Process, Wiley
10. Nikolai, Khartchenko; Green Power; Tech Book International
11. Tester, Sustainable Energy-Choosing Among Options, PHI Learning.
12. Godfrey Boyle, Renewable Energy: Power for a sustainable future, Oxford OUP.



ME 703 AUTOMOBILE ENGG.

Unit-I:

Chassis & Body Engg: Types, Technical details of commercial vehicles, types of chassis, lay out, types of frames, testing of frames for bending & torsion on unutilized body frame, vehicle body and their construction, driver's visibility and methods for improvement, safety aspects of vehicles, vehicle aerodynamics, optimization of body shape, driver's cab design, body materials, location of engine, front wheel and rear wheel drive, four wheel drive.

Unit-II:

Steering System: front axle beam, stub axle, front wheel assembly, principles of types of wheel alignment, front wheel geometry viz. camber, Kingpin inclination, castor, toe-in and toe-out, condition for true rolling motion, centre point steering, directional stability of vehicles, steering gear, power steering, slip angle, cornering power, over steer & under steer, gyroscopic effect on steering gears.

Unit-III:

Transmission System: Function and types of clutches, single plate, multi-plate clutch, roller & spring clutch, clutch lining and bonding, double declutching, types of gear Boxes, synchroniser, gear materials, determination of gear ratio for vehicles, gear box performance at different vehicle speed, automatic transmission, torque converters, fluid coupling, principle of hydrostatic drive, propeller shaft, constant velocity universal joints, differential gear box, rear axle construction.

Unit-IV:

Suspension system : Basic suspension movements, Independent front & rear suspension, shock absorber, type of springs: leaf spring, coil spring, air spring, torsion bar, location of shackles, power calculations, resistance to vehicle motion during acceleration and braking, power & torque curve, torque & mechanical efficiency at different vehicle speeds, weight transfer, braking systems, disc theory, mechanical, hydraulic & pneumatic power brake systems, performance, self-energisation, airbleeding of hydraulic brakes, types of wheels and tyres, tyre specifications, construction and material properties of tyres & tubes.

Unit-V:

Electrical and Control Systems: storage battery, construction and operation of lead acid battery, testing of battery, principle of operation of starting mechanism, different drive systems, starter relay switch, regulator electric fuel gauge, fuel pump, horn, wiper, Lighting system, head light dazzling, signaling devices, battery operated vehicles, choppers. importance of maintenance, scheduled and unscheduled maintenance, wheel alignment, trouble Shooting probable causes & remedies of various systems, microprocessor based control system for automobile, intelligent automobile control systems.

Unit-VI:

Emission standards and pollution control: Indian standards for automotive vehicles-Bharat I and II, Euro-I and Euro-II norms, fuel quality standards, environmental management systems for automotive vehicles, catalytic converters, fuel additives, and modern trends in automotive engine efficiency and emission control.



References:

1. Crouse , Automotive Mechanics TMH.
2. Srinivasan S; Automotive engines; TMH
3. Gupta HN; Internal Combustion Engines; PHI;
4. Joseph Heitner, Automotive Mechanics, Principles and Practices, CBS Pub.
5. Kripal Singh, Automotive Engineering Khanna Pub.
6. Newton & Steeds , Automotive Engineering
7. Emission standards from BIS and Euro –I and Euro-III

List of experiments Study of chassis, suspension, steering mechanisms, transmission, gear-box, differential systems, and electrical systems of various light and heavy automotive vehicles;



ME 704 O.R & SUPPLY CHAIN.

Unit 1

Linear system and distribution models: Mathematical formulation of linear systems by LP, solution of LP for two variables only, special cases of transportation and assignment and its solution, Vogel's forward looking penalty method, cell evaluation degeneracy, use of SW Lindo, Tora, Excell.

Unit 2

Supply chain (SCM): Definition, importance, expenditure and opportunities in SCM; integration of inbound, outbound logistics and manufacturing to SCM, flow of material money and information, difficulties in SCM due to local v/s system wide (global) optimization and uncertainties in demand and transportation; Bull-whip effect; customer value; IT, info-sharing and strategic partnerships; plant and warehouse-network configuration; supply contracts and revenue sharing; outsourcing; transportation, cross docking and distribution, forecasting models in SCM; coordination and leadership issues; change of purchasing role and vendor rating, variability from multiple suppliers.

Unit 3

Inventory models: Necessity of inventory in process and safety stock, problem of excess inventory and cycle time ($=WIP/ \text{Throughput}$), JIT/ lean mfg; basic EOQ/ EPQ models for constant review Q-system(S,s); periodic review, base stock P-system; service level, lead time variance and safety stock;; ABC, VED and other analysis based on shelf life, movement, size, MRP technique and calculations, lot sizing in MRP, linking MRP with JIT; evolution of MRP to ERP to SCM and e-business.

Unit 4(a)

Waiting Line Models Introduction, Input process, service mechanism, Queue discipline, single server (M/M/1) average length and times by Little's formula, optimum service rate; basic multiple server models (M/M/s)

(b) **Competitive strategy:** concept and terminology, assumptions, pure and mixed strategies, zero sum games, saddle point, dominance, graphical, algebraic and LP methods for solving game theory problems.

Unit 5: (a)

Decision analysis: decision under certainty, risk probability and uncertainty; Hurwicz criteria; AHP- assigning weight and consistency test of AHP

(b) **Meta-heuristics** Definition of heuristic and meta-heuristic algorithms; introduction to Tabu search, Simulated Annealing and Genetic algorithms and solution of traveling salesman and non linear optimization problems.

References:

1. Hillier FS and Liberman GJ; Introduction to Operations Research concept and cases; TMH
2. Simchi-Levi, Keminsky; Designing and managing the supply chain; TMH.
3. Srinivasan G; Quantitative Models In Operations and SCM; PHI Learning
4. Mohanty RP and Deshmukh SG; Supply Chain Management; Wiley India
5. Taha H; Operations research; PHI



6. Sen RP; Operations Research-Algorithms and Applications; PHI Learning
7. Sharma JK; Operations Research; Macmillan
8. Ravindran , Philips and Solberg; Operations research; Wiley India
9. Vollman, Berry et al; Manufacturing planning and control for SCM; TMH.
10. Bowersox DJ, Closs DJ, Cooper MB; Supply Chain Logisti Mgt; TMH
11. Burt DN, Dobler DW, StarlingSL; World Class SCM; TMH
12. Bronson R ;Theory and problems of OR; Schaum Series; TMH

- List of experiments**
1. Use computer and software to solve problems contained in the syllabus
 2. Case studies in SCM



ME 705 CAD/CAM/CIM

Unit 1

Introduction: Information requirements of mfg organizations; business forecasting and aggregate production plan; MPS, MRP and shop floor/ Production Activity Control (PAC); Mfg as a system, productivity and wealth creation; production processes on volume-variety axes; importance of batch and job shop production; CIM definition and CIM wheel, evolution and benefits; CIM as a subset of Product Life Cycle (PLC) mgt; design for mfg (DFM) and concurrent engg; product design in conventional and CIM environment; terms like CAD, CAE, CAM, CAP, CAPP, CATD and CAQ.

Unit 2

Graphics and standards: Raster scan, coordinate systems for model (M/ WCS) user and display; database for graphic modeling; PDM, PIM, EDM; define EDM, features of EDM; basic transformations of geometry- translation, scaling, rotation and mirror; introduction to modeling software; need for CAD data standardization; developments in drawing data exchange formats; GKS, PHIGS, CORE, IGES, DXF STEP DMIS AND VDI; ISO standard for exchange of Product Model data-STEP and major area application protocols.

Unit 3

Geometric Modeling: Its use in analysis and mfg; 2D and 3D line, surface and volume models; linear extrusion and rotational sweep; Constructive Solid Geometry (CSG); basics of boundary presentation- spline, Bezier, b-spline, and NURBS; sculpture surfaces, classification, basics of coons, Bezier, b-spline and ruled surfaces; tweaking, constraint based parametric modeling; wire-frame modeling, definition of point, line and circle; polynomial curve fitting; introduction to rapid prototyping.

Unit 4

Numeric control and part programming: Principles of NC machines, CNC, DNC; NC modes of point to point, -line and 2D, 3D contouring; NC part programming; ISO standard for coding, preparatory functions(G)- motion, dwell, unit, preset, cutter compensation, coordinate and plane selection groups; miscellaneous (M) codes; CLDATA and tool path simulation; ISO codes for turning tools and holders; ATC, modular work holding and pallets; time and power estimation in milling, drilling and turning; adaptive control, sequence control and PLC; simple part programming examples.

Unit 5

Group Technology: Importance of batch and job shop production; merits of converting zigzag process layout flow to smooth flow in cellular layout, Production Flow Analysis (PFA) and clustering methods; concept of part families and coding; hierarchical, attribute and hybrid coding; OPITZ, MICLASS and DCLASS coding; FMS; material handling; robots, AGV and their programming; agile mfg; Computer Aided Process Planning (CAPP), variant/ retrieval and generative approach

References:



1. S.Kant Vajpay; Principles of CIM; PHI
2. Rao PN; CAD/CAM;TMH
3. Groover MP; Automation, Production Systems & CIM; P.H.I.
4. Rao PN, Tiwari NK, Kundra TK; Computer Aided Manufacturing; TMH
5. Alavudeen A, Venkateshwar N; Computer Integrated Mfg; PHI
6. Radhakrishnan P, Subramanian S and Raju V; CAD/CAM/CIM; New age Pub

List of Experiments

1. 2D and 3D modeling on CAD software
 2. Use of CAM software for writing CNC programs
 3. Study of automatic and semi automatic control system and writing the electrical analogy.
 4. Production & layout for GT for group of jobs to be manufactured
 5. A case study / tutorial using CAPP Software
 6. Writing M & G codes for given operations.
 7. Robot and AGV programming
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